The Sandur Manganese & Iron Ores Limited

(An ISO 9001:2015; ISO 14001:2015 and 45001:2018 certified company) CIN: L85110KA1954PLC000759; Website: www.sandurgroup.com

REGISTERED OFFICE 'SATYALAYA', No.266 Ward No.1, Palace Road Sandur - 583 119, Ballari District Karnataka, India Tel: +91 8395 260301/283173-199 Fax: +91 8395 260473



CORPORATE OFFICE
'SANDUR HOUSE', No.9
Bellary Road, Sadashivanagar
Bengaluru - 560 080
Karnataka, India
Tel: +91 80 4152 0176 - 79 / 4547 3000
Fax: +91 80 4152 0182

Ref No: SMIORE/MINES/ENV/2024-25/2678/LAP

08 May 2024

To,
The Environmental Officer,
Karnataka State Pollution Control Board,
Ward No.25, 4th Main Road,
Kuvempu Nagar,
Ballari – 583104



Dear Sir,

Sub: Submission of reports pertaining to monitoring of environmental parameters for the month of April 2024 in respect of Mining Lease No. 2678.

Ref:

- 1. Environmental Clearance F.No. IA-J-11015/45/2021-IA-II(M) dated 25 April 2023.
- 2. Consent for Operation No. AW-341719 dated 02 February 2024.

With reference to the letter cited above, we are enclosing herewith environmental monitoring reports prepared after monitoring the stipulated environmental parameters for the month of April 2024 in respect of Mining Lease No. 2678 of The Sandur Manganese & Iron Ores Limited.

Kindly acknowledge the receipt of the reports.

Thank you,

for The Sandur Manganese & Iron Ores Limited,

Md. Abdul Saleem, (... Whole Time Director

& Company Secretary

Encl: Monitoring Reports

MINES OFFICE: Deogiri - 583112, Sandur Taluk, Ballari District Tel: +91 8395 271025 / 28 / 29 / 40; Fax: +91 8395 271066

<u>PLANT OFFICE:</u> Metal & Ferroalloy Plant, Vyasankere, Mariyammanahalli - 583 222, Hosapete Taluk, Ballari District Tel: +91 8394 244450 / 244335





National Accreditation Board for Testing and Calibration Laboratories

NABL

CERTIFICATE OF ACCREDITATION

ENVIRONMENTAL LABORATORY (UNIT OF MINERAL ENGINEERING SERVICES)

has been assessed and accredited in accordance with the standard

ISO/IEC 17025:2017

"General Requirements for the Competence of Testing & Calibration Laboratories"

for its facilities at

#948, 2ND CROSS, ST.THOMAS TOWN POST, KAMMANAHALLI MAIN ROAD, BENGALURU, BENGALURU URBAN, KARNATAKA, INDIA

in the field of

TESTING

Certificate Number:

TC-6172

Issue Date:

24/05/2023

Valid Until:

23/05/2025

This certificate remains valid for the Scope of Accreditation as specified in the annexure subject to continued satisfactory compliance to the above standard & the relevant requirements of NABL. (To see the scope of accreditation of this laboratory, you may also visit NABL website www.nabl-india.org)

Name of Legal Identity: ENVIRONMENTAL LABORATORY (UNIT OF MINERAL ENGINEERING SERVICES)

Signed for and on behalf of NABL



N. Venkateswaran **Chief Executive Officer**







केन्द्रीय प्रदूषण नियंत्रण बोर्ड CENTRAL POLLUTION CONTROL BOARD

पर्यावरण, वन एवं जलवायु परिवर्तन मंत्रालय भारत सरकार MINISTRY OF ENVIRONMENT FOREST & CLIMATE CHANGE GOVT OF INDIA

F.No. LB/99/7/2021-INST LAB-HO-CPCB-HO/Pvt./ (60)

Dated: 28th January 2023 07th June 2023

· The same of the

Recognition Certificate

To.

Head of Laboratory, M/s Environmental Laboratory (Unit of Mineral Engineering Services), #948, 2nd Cross, St. Thomas Town Post, Kammanahalli Road, Bengaluru--560084, Karnataka.

Subject: Recognition of M/s Environmental Laboratory (Unit of Mineral Engineering Services), #948, 2nd Cross, St. Thomas Town Post, Kammanahalli Road, Bengaluru--560084, Karnataka, as Environmental laboratory under the Environmental (Protection) Act- 1986.

Sir,

I am directed to refer the online application, dated 27/10/2022 for the recognition of your laboratory under Environmental (Protection) Act, 1986. Based on the recommendations of the concerned Division, approval of Competent Authority for recognition of Environmental laboratories and your acceptance of the revised terms and conditions at Annexure-III & IV of the guidelines for recognition of environmental laboratories, CPCB approves the renewal of recognition M/s Environmental Laboratory (Unit of Mineral Engineering Services), #948, 2nd Cross, St. Thomas Town Post, Kammanahalli Road, Bengaluru--560084, Karnataka and shall be notified in the Gazette of India. Considering the current requirement of mandatory accreditation/ certifications of the laboratory, this recognition shall be valid up to 23/05/2025.

- 2. As sought in the aforementioned application, M/s Environmental Laboratory (Unit of Mineral Engineering Services), #948, 2nd Cross, St. Thomas Town Post, Kammanahalli Road, Bengaluru--560084, Karnataka may undertake the following tests:
 - Physical Tests-Conductivity, Colour, pH, Fixed & Volatile Solids, Total Solids, Total Dissolved Solids, Total Suspended Solids, Turbidity, Temperature, Velocity & Discharge Measurement of Industrial Effluent Stream, Flocculation Test (Jar test), Odour, Salinity, Settleable Solids and Sludge Volume Index.
 - ii. Inorganic (General and Non-metallic): Acidity, Alkalinity, Ammonical Nitrogen, Chloride, Chlorine Residual, Dissolved Oxygen, Fluoride, Total Hardness, Total Kjeldahl Nitrogen (TKN), Nitrite Nitrogen, Nitrate Nitrogen, Phosphate, Sulphate, , Silica, Cyanide and Sulphide.
 - iii. Inorganic (Trace Metals): Boron, Cadmium, Calcium, Total Chromium, Chromium Hexavalent, Copper, Iron, Lead, Magnesium, Mercury, Nickel, Potassium, Sodium, Sodium Absorption Ratio, Zinc, Arsenic, Aluminium, Barium, Selenium, Tin, Antimony, Cobalt and Vanadium,
 - iv. Organics (General) and Trace Organics: Biochemical Oxygen Demand (BOD), Chemical Oxygen Demand (COD), Oil and Grease, Phenolic Compounds, Pesticides (each) (Organo-Chlorine and Organo Nitrogen-Phosphorus), Surfactant, Tanin & Lignin, Poly-Chlorinated biphenyl (PCB's) each, Poly-Nuclear Aromatic Hydrocarbon (PAH).
 - v. Microbiological Test: Total Coliform, Faecal Coliform, E. coli, Faecal Streptococci and Total Plate Count.
 - vi. Toxicological Tests: Bioassay Method for Evaluation of Toxicity using Fish and Measurement of Toxicity Using Daphnia or Other Organism.

vii. Biological Test: Macrophytic Identification, Planktonic Identification Count and Chlorophyll.

'परिवेश भवन' पर्वी अर्जुन नगर, दिल्ली-110032

Contd.

Parivesh Bhawan, East Arjun Nagar, Delhi-110032

दूरभाष/Tel: 43102030, 22305792,वेबसाईट/Website: www.cpcb.nic.in

- viii. Characterization of Hazardous Waste: Corrosivity, Ignibility (Flash point) and Measurement of Heavy Metals/Pesticides in the Waste/Leachate.
- ix. Soil/Sludge/Sediment and Solid Waste: Boron, Cation Exchange Capacity (CEC), Electrical Conductivity, Nitrogen (Available), Organic Carbon/Matter (Chemical Method), pH, Phosphorous (Available), Phosphate (Ortho), Phosphate (Total), Potassium, SAR in Soil Extract, Sodium, Soil moisture, TKN, Calorific Value, Ammonia, Bicarbonate, Calcium, Calcium Carbonate, Chloride, Colour, H.Acid, Heavy Metal, Magnesium, Nitrate, Nitrite, PAH, Pesticide, Potash (Available), Sulphate, Sulphur, Total Organic Carbon, Total Water Soluble Salt and Water Holding Capacity.

Ambient Air/ Fugitive Emissions: Nitrogen Dioxide (NO2), Sulphur Dioxide (SO2), Total Suspended Particulate Matter, Respirable Suspended Particulate Matter PM10, Ammonia, Carbon Monoxide, Chlorine, Lead, Ozone, Benzene Toluene Xylene (BTX), Polycyclic

Aromatic Hydrocarbon (PAH) Benzo-a-Pyrine & others and PM2.5.

xi. Stack Gases/ Source Emission: Particulate Matter, Sulphur Dioxide, Velocity & Flow, Carbon Dioxide, Carbon Monoxide, Temperature, Oxygen, Oxides of Nitrogen, Acid Mist, Ammonia, Total Hydrocarbon, Hydrogen Sulphide and Carbon Disulphide.

xii. Noise Level: Noise Level Measurement (20-140 dBa) and Ambient Noise and Source

Specific Noise.

- xiii. Meteorological: Ambient Temperature, Wind Direction, Wind Speed, Relative Humidity, Solar Radiation and Rainfall.
- 3. Further, the following analysts have been approved as Government Analysts.
 - M. Sachin Raju i.
 - ii. Binu Mani
 - Arshiya Kousar iii.
- 4. The laboratory shall compulsorily participate in the Analytical Quality Exercise conducted by the Central Pollution Control Board (CPCB) to ascertain the capability of the laboratory and analysis carried out and shall submit quarterly progress report to CPCB.
- 5. The surprise inspection/periodic surveillance of the recognized environment laboratory will be undertaken by CPCB to assess its proper functioning systematic operation and reliability of data generated at the laboratory.
- 6. It is also mandatory for the laboratory to have requisite accreditations of the ISO: 17025 and ISO:45001 and its renewal as per accreditation rules. This recognition is subject to such accreditations and renewals as applicable. The laboratory is required to apply online for further renewal of recognition through CPCB web portal after renewal of the mandatory accreditations / certifications concerned.
- 7. The laboratory should compulsorily follow the accepted terms and conditions. In case of serious non-compliance of any of the terms and conditions, the laboratory may be black listed for a minimum period of two years and civil/criminal proceedings, as applicable, may be initiated for performing functions on behalf of the Government in an unauthorized manner.

Yours faithfully,

डॉ. के. रंगनाथन / Dr. K. Ranganathan कि 'र सकति विश्लेषक / Scientist 'E' Govt. Analyst केंद्रीय प्रदूषण नियंत्रण बोर्ड Central Pollution Control Board पर्यावरण, वन एवं जलवायु परिवर्तन मंत्रालय, भारत सरकार (Mo Environment, Forest & Climate Change, Govt. of India) परिवेश मदन, पूर्वी अर्जुन नगर, दिल्ली-110032 Partivesh Bhawan Fast Ariun Nagar C.

K. P J 17/6/23 (Dr. K. Ranganathan) Scientist-E & Divisional Head Instrumentation laboratory

ENVIRONMENTAL MONITORING REPORT

April, 2024

Project: Mining Lease No. 2678
Deogiri Manganese & Iron Ore Mine,
Kammathuru Iron Ore Mine,
Subrayanahalli Manganese & Iron Ore Mine,
Sandur Taluk, Ballari Dist, Karnataka.

Lessee

M/s. Sandur Manganese & Iron Ores Limited Sandur,
Ballari District, Karnataka

ENVIRONMENTAL LABORATORY

(Unit of Mineral Engineering Services)

(Accredited by NABL &, MOEF&CC Under E(P) 1986) #948, 2nd Cross, Kammanahalli Main Road, St Thomas Town Post, Bangalore- 560 084, Karnataka,

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(UNIT OF MINERAL ENGINEERING SERVICES LLP)

Recognised by BIS, FSSAI, ISO:45001:2018 Certified Laboratory Recognised by MoEFCC(CPCB) under E(P) Act 1986 recognition valid upto 23.05.2025

TEST REPORT

Table No.1

AMBIENT AIR QUALITY

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Station at & Code

: A1, Mine Pit (SK) / (CBG)

Duration

: 24 Hrs

Issue date

: 02.05.2024

Reference IS 5182 & Lab SOP

		Sulphur	Nitrogo	Particula	te Matter	Contract
Date of Sampling	Lab Code	Sulphur Dioxide (SO ₂), μg/m ³	Nitrogen Dioxide (NO ₂), μg/m ³	PM _{10,} (μg/m³)	PM _{2.5,} (μg/m³)	Carbon Monoxide* (CO), mg/m ³
08.04.2024	N/24/04/2-0077	10	11	63	30	<0.2
10.04.2024	N/24/04/2-0166	13	16	58	28/	0.30
12.04.2024	N/24/04/2-0294	8	14	63	30	<0.2
13.04.2024	N/24/04/3-0001	12	17	55	28	0.23
17.04.2024	N/24/04/3-00183	8	15	56	24	0.30
18.04.2024	N/24/04/3-00195	10	11	45	22	<0.2
24.04.2024	N/24/04/4-0166	8	9	68	36	<0.2
25.04.2024	N/24/04/4-0172	9	12	58	30	<0.2
Limits for Industrial , Residential, Rural and other Areas		80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	2 8 Hr

ARSHIYA KOUSAR Dy. T.M. - Chemical

Govt. Analyst / Authorised Signatory

948, 2nd Cross, St. Thomas Town Post, Kammanahalli, Bangalore - 560 084. Phone: 080-25432969 Tel/fax: 25432968. E-mail: mesbng@gmail.com, www.envtest.in



(UNIT OF MINERAL ENGINEERING SERVICES LLP)

Recognised by BIS, FSSAI, ISO:45001:2018 Certified Laboratory
Recognised by MoEFCC(CPCB) under E(P) Act 1986 recognition valid upto 23.05.2025

TEST REPORT

Table No.2

AMBIENT AIR QUALITY

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Station at & Code

: A2, Kammathuru (within ML Area)

Duration

: 24 Hrs

Issue date

: 02.05.2024

Reference IS 5182 & Lab SOP

		C-1-1	BT:4	Particula	te Matter	
Date of Sampling	Lab Code	Sulphur Dioxide (SO ₂), μg/m ³	Nitrogen Dioxide (NO ₂), μg/m ³	PM _{10,} (μg/m³)	PM _{2.5,} (μg/m³)	Carbon Monoxide* (CO), mg/m ³
08.04.2024	N/24/04/2-0078	7	14	46	28	<0.2
10.04.2024	N/24/04/2-0167	11	13	55	32	<0.2
17.04.2024	N/24/04/3-00184	12	14	40	26	<0.2
18.04.2024	N/24/04/3-00196	7	11	53	28	<0.2
24.04.2024	N/24/04/4-0167	8	9	44	29	<0.2
25.04.2024	N/24/04/4-0173	9	10	47	27	<0.2
29.04.2024	N/24/05/1-0016	7	11	48	22	0.20
30.04.2024	N/24/05/1-0022	6	14	51	28	0.20
Limits for Ind Residential, Rural a		80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	2 8 Hr

ARSHIYA KOUSAR Dy. T.M. - Chemical



(UNIT OF MINERAL ENGINEERING SERVICES LLP)

Recognised by BIS, FSSAI, ISO:45001:2018 Certified Laboratory Recognised by MoEFCC(CPCB) under E(P) Act 1986 recognition valid upto 23.05.2025

TEST REPORT

Table No.3

AMBIENT AIR QUALITY

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Station at & Code

: A3, Deogiri (within ML Area)

Duration

: 24 Hrs

Issue date

: 02.05.2024

Reference IS 5182 & Lab SOP

			Nidona	Particula	te Matter	6.1
Date of Sampling	Lab Code	Sulphur Dioxide (SO ₂), μg/m ³	Nitrogen Dioxide (NO ₂), μg/m ³	PM _{10,} (μg/m ³)	PM _{2.5,} (μg/m³)	Carbon Monoxide* (CO), mg/m ³
12.04.2024	N/24/04/2-0284	7	9	44	26	0.36
13.04.2024	N/24/04/3-0049	11	12	40	24	0.32
17.04.2024	N/24/04/3-00185	13	14	60	40	<0.2
18.04.2024	N/24/04/3-00197	13	17	54	30	0.20
24.04.2024	N/24/04/4-0168	10	13	40	24	0.20
25.04.2024	N/24/04/4-0174	9	16	50	22	0.28
29.04.2024	N/24/05/1-0004	11	12	51	26	0.22
30.04.2024	N/24/05/1-0030	9	11	40	22	0.36
Limits for Ind Residential, Rural a		80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	2 8 Hr

ARSHIYAJKOUSAR Dy. T.M. - Chemical



ENVIRONMENTAL LABORATORY

(UNIT OF MINERAL ENGINEERING SERVICES LLP)

Recognised by BIS, FSSAI, ISO:45001:2018 Certified Laboratory
Recognised by MoEFCC(CPCB) under E(P) Act 1986 recognition valid upto 23.05.2025

TEST REPORT

Table No.4

AMBIENT AIR QUALITY

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Station at & Code

: A4, SBH Plot (Mine Boundary)

Duration

: 24 Hrs

Issue date

: 02.05.2024

Reference IS 5182 & Lab SOP

		0.1.1	N.1.	Particulate Matter		
Date of Sampling	Lab Code	Sulphur Dioxide (SO ₂), μg/m ³	Nitrogen Dioxide (NO ₂), μg/m ³	PM _{10,} (μg/m ³)	PM _{2.5,} (μg/m³)	Carbon Monoxide* (CO), mg/m ³
08.04.2024	N/24/04/2-0079	10	12	50	30	<0.2
10.04.2024	N/24/04/2-0168	9	10	43	28	<0.2
17.04.2024	N/24/04/3-00185	13	14	60	40	<0.2
18.04.2024	N/24/04/3-00197	13	17	54	30	0.20
24.04.2024	N/24/04/4-0168	10	13	40	24	0.20
25.04.2024	N/24/04/4-0174	9	16	50	22	0.28
29.04.2024	N/24/05/1-0017	12	13	48	20	0.31
30.04.2024	N/24/05/1-0023	9	13	56	32	0.28
Limits for Ind Residential, Rural a		80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	2 8 Hr

ARSHIYA KOUSAR Dy. T.M. - Chemical



(UNIT OF MINERAL ENGINEERING SERVICES LLP)

Recognised by BIS, FSSAI, ISO:45001:2018 Certified Laboratory Recognised by MoEFCC(CPCB) under E(P) Act 1986 recognition valid upto 23.05.2025

TEST REPORT

Table No.5

AMBIENT AIR QUALITY

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Station at & Code

: A5, Subbarayanahalli (within ML Area)

Duration

: 24 Hrs

Issue date

: 02.05.2024

Reference IS 5182 & Lab SOP

5. Children (1900) (1900) (1900) (1900) (1900) (1900) (1900) (1900) (1900) (1900) (1900) (1900) (1900) (1900)				Particula	te Matter	
Date of Sampling	Lab Code	Sulphur Dioxide (SO ₂), μg/m ³	Nitrogen Dioxide (NO ₂), μg/m ³	PM _{10,} (μg/m³)	PM _{2.5,} (μg/m³)	Carbon Monoxide* (CO), mg/m ³
03.04.2024	N/24/04/1-0067	6	12	45	34	<0.2
04.04.2024	N/24/04/1-0110	8	10	55	33	<0.2
10.04.2024	N/24/04/2-0096	6	15	63	30	<0.2
11.04.2024	N/24/04/2-0183	9	10	53	31	<0.2
17.04.2024	N/24/04/3-00159	11	16	65	23	<0.2
18.04.2024	N/24/04/3-00209	12	16	50	25	<0.2
26.04.2024	N/24/04/5-0004	11	13	52	29	<0.2
27.04.2024	N/24/04/5-0055	9	14	46	23	<0.2
Limits for Ind Residential, Rural a	(2)	80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	2 8 Hr

ARSHIYA KOUSAR Dy. T.M. - Chemical

Govt. Analyst / Authorised Signatory

948, 2nd Cross, St. Thomas Town Post, Kammanahalli, Bangalore - 560 084. Phone: 080-25432969 Tel/fax: 25432968. E-mail: mesbng@gmail.com, www.envtest.in



(UNIT OF MINERAL ENGINEERING SERVICES LLP)

Recognised by BIS, FSSAI, ISO:45001:2018 Certified Laboratory Recognised by MoEFCC(CPCB) under E(P) Act 1986 recognition valid upto 23.05.2025

TEST REPORT

Table No.6

AMBIENT AIR QUALITY

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Station at & Code

: A6, Appayyanahalli (Narayanpura)

Duration

: 24 Hrs

Issue date

: 02.05.2024

Reference IS 5182 & Lab SOP

×				Particula	te Matter	
Date of Sampling	Lab Code	Sulphur Dioxide (SO ₂), μg/m ³	Nitrogen Dioxide (NO ₂), μg/m ³	PM _{10,} (μg/m³)	PM _{2.5,} (μg/m³)	Carbon Monoxide* (CO), mg/m ³
01.04.2024	N/24/04/1-0014	11	15	36	24	0.25
02.04.2024	N/24/04/1-0039	14	16	39	22	0.24
10.04.2024	N/24/04/2-0109	11	14	54	26	<0.2
11.04.2024	N/24/04/2-0198	9	11	48	28	0.33
19.04.2024	N/24/04/3-00239	13	15	60	33	0.25
20.04.2024	N/24/04/4-0005	11	14	55	31	0.36
24.04.2024	N/24/04/4-0123	12	16	51	40	0.24
25.04.2024	N/24/04/4-0180	12	16	45	32	0.36
Limits for Ind Residential, Rural a	/E	80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	2 8 Hr

ARSHIYA KOUSAR Dy. T.M. - Chemical

Govt. Analyst / Authorised Signatory

948, 2nd Cross, St. Thomas Town Post, Kammanahalli, Bangalore - 560 084. Phone: 080-25432969 Tel/fax: 25432968. E-mail: mesbng@gmail.com, www.envtest.in



(UNIT OF MINERAL ENGINEERING SERVICES LLP)

Recognised by BIS, FSSAI, ISO:45001:2018 Certified Laboratory Recognised by MoEFCC(CPCB) under E(P) Act 1986 recognition valid upto 23.05.2025

TEST REPORT

Table No.7

AMBIENT AIR QUALITY

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Station at & Code

: A7, Vitalanagar (Navalatti)

Duration

: 24 Hrs

Issue date

: 02.05.2024

Reference IS 5182 & Lab SOP

				Particula	te Matter	
Date of Sampling	Lab Code	Sulphur Dioxide (SO ₂), μg/m ³	Nitrogen Dioxide (NO ₂), μg/m ³	PM _{10,} (μg/m³)	PM _{2.5,} (μg/m³)	Carbon Monoxide* (CO), mg/m ³
05.04.2024	N/24/04/2-0064	12	13	49	27	0.22
06.04.2024	N/24/04/2-0074	8	14	46	25	0.23
12.04.2024	N/24/04/2-0295	14	16	52	28	0.24
13.04.2024	N/24/04/3-0002	9	12	39	25	0.34
19.04.2024	N/24/04/3-00274	7	14	48	25	0.38
20.04.2024	N/24/04/4-0001	12	13	53	32	0.21
26.04.2024	N/24/04/5-0030	7	13	50	25	0.31
27.04.2024	N/24/04/5-0041	11	16	57	29	0.27
Limits for Ind Residential, Rural a		80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	2 8 Hr

ARSHIYA KOUSAR Dy. T.M. - Chemical

Govt. Analyst / Authorised Signatory

948, 2nd Cross, St. Thomas Town Post, Kammanahalli, Bangalore - 560 084. Phone: 080-25432969 Tel/fax: 25432968. E-mail: mesbng@gmail.com, www.envtest.in



(UNIT OF MINERAL ENGINEERING SERVICES LLP)

Recognised by BIS, FSSAI, ISO:45001:2018 Certified Laboratory Recognised by MoEFCC(CPCB) under E(P) Act 1986 recognition valid upto 23.05.2025

TEST REPORT

Table No.8

AMBIENT AIR QUALITY

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Station at & Code

: A8, Swamihalli

Duration

: 24 Hrs

Issue date

: 02.05.2024

Reference IS 5182 & Lab SOP

			274.	Particula		
Date of Sampling	Lab Code	Sulphur Dioxide (SO ₂), μg/m ³	Nitrogen Dioxide (NO ₂), μg/m ³	PM _{10,} (μg/m³)	PM _{2.5,} (μg/m³)	Carbon Monoxide* (CO), mg/m ³
05.04.2024	N/24/04/2-0065	8	11	46	20	0.29
06.04.2024	N/24/04/2-0075	9	16	53	28	0.20
12.04.2024	N/24/04/2-0296	10	. 12	55	30	0.25
13.04.2024	N/24/04/3-0003	7	15	56	32	0.31
19.04.2024	N/24/04/3-00275	6	11	42	22	0.28
20.04.2024	N/24/04/4-0002	9	15	48	23	0.23
26.04.2024	N/24/04/5-0031	9	10	45	26	0.25
27.04.2024	N/24/04/5-0042	12	17	38	18	0.24
Limits for Industrial , Residential, Rural and other Areas		80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	2 8 Hr

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TEST REPORT

Table No.9

AMBIENT AIR QUALITY

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Station at & Code

: A9, Yeswanthanagar

Duration

: 24 Hrs

Issue date

: 02.05.2024

Reference IS 5182 & Lab SOP

				Particula	te Matter	
Date of Sampling	Lab Code	Sulphur Dioxide (SO ₂), μg/m ³	Nitrogen Dioxide (NO ₂), μg/m ³	PM _{10,} (μg/m³)	PM _{2.5,} (μg/m³)	Carbon Monoxide* (CO), mg/m ³
03.04.2024	N/24/04/1-0066	11	13	43	32	<0.2
04.04.2024	N/24/04/1-0109	14	18	59	33	0.23
10.04.2024	N/24/04/2-0095	8	10	57	30	0.31
11.04.2024	N/24/04/2-0182	11	16	54	29	0.40
17.04.2024	N/24/04/3-00158	12	14	50	26	0.28
18.04.2024	N/24/04/3-00208	10	12	53	35	0.33
26.04.2024	N/24/04/5-0003	11	15	48	27	0.28
27.04.2024	N/24/04/5-0054	10	16	51	28	0.24
Limits for Ind Residential, Rural a	./5/	80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	2 8 Hr

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TEST REPORT

Table No.10

AMBIENT AIR QUALITY

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Station at & Code

: A10, Tonasigeri

Duration

: 24 Hrs

Issue date

: 02.05.2024

Reference IS 5182 & Lab SOP

				Particula	te Matter	
Date of Sampling	Lab Code	Sulphur Dioxide (SO ₂), μg/m ³	Nitrogen Dioxide (NO ₂), μg/m ³	PM _{10,} (μg/m³)	PM _{2.5,} (μg/m³)	Carbon Monoxide* (CO), mg/m ³
05.04.2024	N/24/04/2-0066	9	12	51	30	0.32
06.04.2024	N/24/04/2-0076	10	11	46	22	0.28
12.04.2024	N/24/04/2-0297	13	14	54	26	0.35
13.04.2024	N/24/04/3-0004	8	14	51	21	0.24
19.04.2024	N/24/04/3-00276	12	16	45	23	0.36
20.04.2024	N/24/04/4-0003	8	15	47	25	0.22
26.04.2024	N/24/04/5-0032	10	11	50	27	0.24
27.04.2024	N/24/04/5-0043	9	12	54	32	0.29
Limits for Ind Residential, Rural a	N .	80 24 Hrs	80 24 Hrs	100 24 Hrs	60 24 Hrs	2 8 Hr

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TEST REPORT

Table No. 11

Fugitive Emission

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Deogiri Manganese & Iron Ore Mine (ML NO. 2678)

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Duration

: 08 Hrs

Issue Date

02.05.2024

Station at & Code	Date of sample	Lab Code	Particulate mater (μg/m³)
FA1, Mine Face / Benches	24.04.2024	N/24/04/4-0169	245
FA2, Haulage Road / Service Road	24.04.2024	N/24/04/4-0170	552
FA3, Crushing & Screening Plant	25.04.2024	N/24/04/4-0175	495
FA4, Mineral Staock Yard / Loading	25.04.2024	N/24/04/4-0176	367
FA5, Active Waste Dump	25.04.2024	N/24/04/4-0177	475

Ref : Environmental (Protection) Rules, 2010 (Sixth Amendment)

Particulate mater (µg/m³)

Permissible limits for Fugitive Emissions

600 µg/m³

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TEST REPORT

Table No. 12

Fugitive Emission

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Kammathuru Iron Ore (KTIO) (ML No. 2678)

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Duration

: 08 Hrs

Issue Date

02.05.2024

Station at & Code	Date of sample	Lab Code	Particulate mater (μg/m³)
FA1, Mine Face / Benches	17.04.2024	N/24/04/3-00186	290
FA2, Haulage Road / Service Road	17.04.2024	N/24/04/3-00187	358
FA3, Crushing & Screening Plant	17.04.2024	N/24/04/3-00188	451
FA4, Mineral Staock Yard / Loading	18.04.2024	N/24/04/3-00198	265
FA5, Active Waste Dump	18.04.2024	N/24/04/3-00199	382

Ref : Environmental (Protection) Rules, 2010 (Sixth Amendment)

Particulate mater (µg/m³)

Permissible limits for Fugitive Emissions

 $600 \mu g/m^3$

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TEST REPORT

Table No. 13

Fugitive Emission

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Subrayanahalli Manganese & Iron Ore Mine (ML NO. 2678)

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Duration

: 08 Hrs.

Issue Date

02.05.2024

Station at & Code	Date of sample	Lab Code	Particulate mater (μg/m³)
FA1, Mine Face / Benches	29.04.2024	N/24/05/1-0018	365
FA2, Haulage Road / Service Road	29.04.2024	N/24/05/1-0019	290
FA3, Crushing & Screening Plant	29.04.2024	N/24/05/1-0020	258
FA4, Mineral Staock Yard / Loading	30.04.2024	N/24/05/1-0024	415
FA5, Active Waste Dump	30.04.2024	N/24/05/1-0025	358

Ref : Environmental (Protection) Rules, 2010 (Sixth Amendment)

Particulate mater (µg/m³)

Permissible limits for Fugitive Emissions

 $600 \mu g/m^3$

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TEST REPORT

Table No. 14

Analysis Report of Dust Fall Measurement

1	Name of the Client	The Sandur Manganese & Iron Ores Limited			
2	Name of the Project	Mining Lease No. 2678			
3	Month	01.04.2024 to 30.04.2024			
4	Sample Type	Total Dust Fall Rate			
5	Duration of Monitoring	One Month			
6	Issue Date	02.05.2024			

Result

Code	Location	Result	unit	Reference Method
DF1	Deogiri mines office	0.050	g/m ² month	IS 5182 (Part 01) : 2006
DF2	Kammathuru (Near School)	0.020	g/m ² month	IS 5182 (Part 01) : 2006
DF3	Appayyanahalli	0.013	g/m ² month	IS 5182 (Part 01) : 2006
DF4	Subbarayanahalli (Near Hospital)	0.020	g/m ² month	IS 5182 (Part 01) : 2006
DF5	Yeswanthanagar (Near Railway Track)	0.021	g/m ² month	IS 5182 (Part 01) : 2006

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TEST REPORT

Table No. 15

AMBIENT NOISE LEVEL DATA

Report No: M001240404

Client : The Sandur Manganese & Iron Ores Limited

Project : Mining Lease No. 2678

Sample Collected by : Environmental Laboratory (Unit of Mineral Engineering Services)

Date of monitoring : 19.04.2024
Issue Date : 02.05.2024

13346	Date	. 02.00.2	.024				
Code	NA		Day			Night	
No.	Monitoring stations	L _{min}	L_{eq}	L _{max}	L _{min}	L_{eq}	L _{max}
	Corezone						
N1	Mine Pit (SK/CBG)	42.0	51.3	56.0	34.0	43.4	47.0
N2	Kammathuru ML Area	37.0	51.7	58.0	34.5	43.6	48.0
N3	Deogiri ML Area	41.0	50.8	55.6	34.8	43.9	46.3
N4	SBS Plot (Mine Boundary)	38.0	50.9	59.0	33.4	42.6	48.0
N5	SB Halli ML Area	42.0	49.6	52.1	34.0	42.4	46.1
N6	Mine area	38.0	52.9	58.3	35.0	43.4	48.0
	Bufferzone						
N7	Appayanahalli (Narayanapura)	36.0	50.2	57.3	33.6	43.3	47.0
N8	Vitthalanagar (Navalatti)	40.0	49.7	56.3	33.0	42.2	45.8
N9	Swamihalli	39.0	53.7	58.7	34.0	42.8	47.3
N10	Yeshwanthnagar	36.0	49.6	57.0	35.0	41.2	46.5
N11	Tonasingeri	36.0	50.5	57.0	35.6	41.5	44.0
N12	Kumaraswamy Temple	42.0	52.2	60.0	33.6	42.2	48.0

Permissible Limits of Ambient

Noise Levels as per CPCB Guidelines

Leq. Limit dB(A)

	Day	Night
Industrial areas	75	70
Commercial area	65	55
Residential area	55	45

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TEST REPORT

Table No. 16

Report No :ED008524043

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Particulars of sample collected

: STP1, Inlet Water sample from 100 KLD STP, Deogiri

Date of sample collection

: 19.04.2024

Lab Code

: ED/24/04/3-0085

Issue Date

: 04.05.2024

Ref: G S R 1265 (e) and Schedule VI (Rule 3A of EP rule 1986)

SI.	Sample Code	STP1	Method of Testing
No.	Parameters	Results	wethou of resung
1	рН	6.65	IS 3025 (P-11)2017
	Biochemical Oxygen Demand $BOD_3\ 27^0\ C,$ mg/l	60	IS 3025 (P-44) 1993 RA 2019
3	Total Suspended Solids, at 105°C, mg/l	139	IS 3025 (P-16)1984 RA 2017 .
4	Fecal coliform, MPN/100ml	3.6	APHA-23 rd Edition

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TEST REPORT

Table No. 17

Report No :ED008624043

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Particulars of sample collected

: STP2, Outlet Water sample from 100 KLD STP, Deogiri

Date of sample collection

: 19.04.2024

Lab Code

: ED/24/04/3-0086

Issue Date

: 04.05.2024

Ref: G S R 1265 (e) and Schedule VI (Rule 3A of EP rule 1986)

SI.	Sample Code	STP2	Sewage Effluent Discharge	Method of Testing			
No.	Parameters Results Standards		Method of Testing				
1	рН	7.08	5.5to 9.0	IS 3025 (P-11)2017			
2	Biochemical Oxygen Demand BOD ₃ 27° C, mg/l	8	<30	IS 3025 (P-44) 1993 RA 2019			
3	Total Suspended Solids, at 105°C, mg/l	12	<50	IS 3025 (P-16)1984 RA 2017			
4	Fecal coliform, MPN/100ml	1.8	<1000	APHA-23 rd Edition			

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TEST REPORT

Table No. 18

Report No :ED008724043

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Particulars of sample collected

: ETP1, Inlet Water sample from 10 KLD ETP, Deogiri

Date of sample collection

: 19.04.2024

Lab Code

: ED/24/04/3-0087

Issue Date

: 04.05.2024

Ref: G S R 952 (e) and Schedule VI (Rule 3A of EP rule 1986)

SI.	Sample Code	ETP1	
No.	No. Parameters Results	Method of Testing	
1	рН	7.06	IS 3025 (P-11)2017
2	Chemical Oxygen Demand (COD)	218	IS 3025 (P-58) 2006 RA 2017
3	Total Suspended Solids, at 105°C, mg/l	918	IS 3025 (P-16)1984 RA 2017
4	Oil & Grease, mg/l	36	IS 3025 (Part-39)

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TEST REPORT

Table No. 19

Report No :ED008824043

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Particulars of sample collected

: ETP2, Outlet Water sample from 10 KLD ETP, Deogiri

Date of sample collection

: 19.04.2024

Lab Code

: ED/24/04/3-0088

Issue Date

: 04.05.2024

Ref: G S R 952 (e) and Schedule VI (Rule 3A of EP rule 1986)

	A SECOND CONTRACTOR OF THE CON							
SI.	Sample Code ETP2 General Standards For Effluent Discharge		Method of Testing					
No.	of E	of Environmental Pollutants	•					
1	рН	7.35	5.5to 9.0	IS 3025 (P-11)2017				
3	Chemical Oxygen Demand (COD)	31.8	<150	IS 3025 (P-58) 2006 RA 2017				
3	Total Suspended Solids, at 105°C, mg/l	36	<50	IS 3025 (P-16)1984 RA 2017				
4	Oil & Grease, mg/l	<1.0	<10	IS 3025 (Part-39)				

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TEST REPORT

Table No. 20

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Particulars of sample collected

: SW1 - Durgammakolla spring water, SW2 - JLK spring water

SW3 - Katrasinghkolla spring water

Date of sample collection

: 19.04.2024

Date of sample receipt Issue Date

: 20.04.2024 : 04.05.2024

Ref:IS: 2296, 1982 Class C Norms (Stream Water Standards)

	Lab Code	ED/24/04/3-0089	ED/24/04/3-0090	ED/24/04/3-0091	Limits For		
SI.No.	Parameters		Results		Stream Water	Method of Testing	
31.NO.	Farameters	SW1	SW2	SW3	Standards		
1	рН	7.16	6.58	7.20	6.5 to 8.5	IS:3025(Part-11)2022	
2	Colour (Hazen Units), Max	<1.0	<1.0	<1.0	300	IS:3025(Part-4)2021	
3	Odour	Agreeable	Agreeable	Agreeable	-	IS:3025 (P-5) 2018	
4	Total Dissolved Solids (mg/l), Max	370	182	138	1500	IS:3025(Part-16)2023	
5	Total Suspended Solids, mg/l	16	<5.0	72	-	IS 3025 (P-17) 2022	
6	Dissolved Oxygen (as O ₂), mg/l, Max	5.4	5.6	5.3	Min 4	IS:3025(Part-38)1989RA 2019	
7	Biochemical Oxygen Demand (as O ₂), mg/l	<3	<3	<3	3	IS:3025(P-44) 2014	
8	Oil & Greease, mg/l	<1.0	<1.0	<1.0	0.1	IS:3025(Part 39)2021	
9	Total Hardness (as CaCO ₃),mg/l,Max	204	50	58	-	IS:3025 (P-21):2009 RA 2019	
10	Sulphates as SO₄ (mg/l), Max	2	1.8	5.2	400	IS:3025(P-24)Sec 1 2022	
11	Phosphates (as P), mg/l	<0.05	<0.05	<0.05	-	IS 3025 (P-31) Sec 1 2022	
12	Chloride (as Cl),mg/l, Max	47.3	47.79	53.71	600	IS:3025(Part-32) ;1988RA2019	
13	Fluoride (as F),mg/l, Max	0.15	<0.1	<0.1	1.5	APHA 23rd Edition 4500F	
14	Sulphide (as H₂S) , mg/l, Max	<0.01	<0.01	<0.01	-	IS:3025 (P-29):1986 RA 2019	
15	Boron (as B), mg/l, Max	<0.1	<0.1	<0.1	-	IS:3025 (Part-57)2021	
16	Iron (as Fe),mg/l, Max	0.045	0.016	0.153	50	IS:3025(P-2) 2019	
17	Percent of Sodium (%)	23.73	57.35	48.85	-	IS 11624 .2009	
18	Residual Sodium Carbonate (meq/l)	2.78	<0.5	<0.5	-	IS:2488 (P-5) 1976	
19	Total Coliform, MPN/100ml	33	46	58	5000	IS:1622:1981	

"END OF REPORT"

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TEST REPORT

Table No.21

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

Mining Lease No. 2678

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Particulars of sample collected Date of sample collection

: SW4 - Hari Shankar Spring Water, SW5 - Narihalla Dam water : 19.04.2024

Date of sample receipt

: 20.04.2024

Issue Date

: 04.05.2024

Ref:IS: 2296, 1982 Class C Norms (Stream Water Standards)

Lab Code		ED/24/04/3-0092 ED/24/04/3-0093		Limits For		
SI.No.	Parameters	Re	sults	Stream Water	Method of Testing	
31.NO.	rarameters	SW4	SW5	Standards		
1	рН	6.65	8.3	6.5 to 8.5	IS:3025(Part-11)2022	
2	Colour (Hazen Units), Max	<1	5.00	300	IS:3025(Part-4)2021	
3	Odour	Agreeable	Agreeable	-	IS:3025 (P-5) 2018	
4	Total Dissolved Solids (mg/l), Max	72.0	680.0	1500	IS:3025(Part-16)2023	
5	Total Suspended Solids, mg/l	8	56	-	IS 3025 (P-17) 2022	
6	Dissolved Oxygen (as O ₂), mg/l, Max	5.20	5.40	Min 4	IS:3025(Part-38)1989RA 2019	
7	Biochemical Oxygen Demand (as O ₂), mg/l	<3	<3	3	IS:3025(P-44) 2014	
8	Oil & Greease, mg/l	<1.0	<1.0	0.1	IS:3025(Part 39)2021	
9	Total Hardness (as CaCO ₃),mg/l,Max	18	248	-	IS:3025 (P-21):2009 RA 2019	
10	Sulphates as SO ₄ (mg/l), Max	2.4	57.4	400	IS:3025(P-24)Sec 1 2022	
11	Phosphates (as P), mg/l	<0.05	<0.05	-	IS 3025 (P-31) Sec 1 2022	
12	Chloride (as CI),mg/I, Max	22.66	179.36	600	IS:3025(Part-32) ;1988RA2019	
13	Fluoride (as F),mg/l, Max	<0.1	<0.1	1.5	APHA 23rd Edition 4500F	
14	Sulphide (as H ₂ S) , mg/l, Max	<0.01	<0.01	-	IS:3025 (P-29):1986 RA 2019	
15	Boron (as B), mg/l, Max	<0.1	<0.1	-	IS:3025 (Part-57)2021	
16	Iron (as Fe),mg/l, Max	0.046	0.133	50	IS:3025(P-2) 2019	
17	Percent of Sodium (%)	54.74	54.28	, =	IS 11624 .2009	
18	Residual Sodium Carbonate (meq/l)	<0.5	2.06	-	IS:2488 (P-5) 1976	
19	Total Coliform, MPN/100ml	49	94	5000	IS:1622:1981	

"END OF REPORT"

ARSHIYA KOUSAR T.M. - Microbiology Dy. T.M. - Chemical

Govt. Analyst / Authorised Signatory

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Note: This report is subject to the terms and conditions mentioned overleaf.



(UNIT OF MINERAL ENGINEERING SERVICES LLP)

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TEST REPORT

Table No. 22

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

Mining Lease No. 2678

Sample Collected by

Environmental Laboratory (Unit of Mineral Engineering Services)

Particulars of sample collected

: GW1 - Deogiri Mine Office Bore water, GW2 - Kammaturu Bore water,

GW3 - Appayyanahalli (Narayanpura) Bore water

Date of sample collection

: 19.04.2024

Issue Date

: 04.05.2024 Ref : IS:10500-2012 Norms Amendment - 4 (Drinking Water Standards)

Ref	ef : IS:10500-2012 Norms Amendment - 4 (Drinking Water Standards)							
CI.	Lab Code		ED/24/04/3-0081	ED/24/04/3-0082	Desirable	Permissible	Mathed of Testin	
SI. No.	Sample Code Parameters	GW1	GW2 Results	GW3	Limts	Limts	Method of Testing	
1	Colour (Hazen Units)	<1.0	<1.0	<1.0	5	15	IS:3025 (P-4) 2021	
2	Odour	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	IS:3025 (P-5) 2018	
3	pH Value	6.52	6.85	7.15	6.5 to 8.5	6.5 - 8.5	IS:3025 (P-11) 2022	
4	Turbidity,NTU, Max	0.1	<0.1	<0.1	1	5	IS:3025 (P-10)1984 RA 2017	
5	Electrical Conductvity (µmhos/cm)	126.2	1514.0	1691.0	-	_	IS 3025 (P-14)	
6	Total Dissolved Solids,mg/l, Max	92.0	1050.0	1158.0	500	2000	IS:3025 (P-16)1984 RA2017	
7	Aluminium (as Al), Max	0.016	0.062	0.037	0.03	0.2	IS:3025 (P-2)2019	
8	Boron (as B), mg/l, Max	<0.1	<0.1	<0.1	0.5	2.4	IS:3025 (Part-57)2021	
9	Calcium (as Ca),mg/l, Max	8.06	125.04	92.18	75	200	IS:3025 (P-40)1991 RA 2019	
10	Copper (as Cu),mg/l, Max	0.008	0.088	0.01	0.05	1.5	IS:3025 (P-2)2019	
11	Chloride as CI (mg/l),mg/l, Max	5.42	331.62	297.13	250	1000	IS:3025 (P-32) 1988 RA 2019	
12	Fluoride (as F),mg/l, Max	0.16	1.31	0.63	1	1.5	IS:3025 (P-60) 2008 RA 2019	
13	Iron (as Fe),mg/l, Max	0.031	0.075	0.046	1.0	1.0	IS:3025 (Part-2) 2019	
14	Magnesium (as Mg)mg/l, Max	1.94	56.38	85.06	30	100	IS:3025 (P-46)1994 RA 2019	
15	Manganese (as Mn),mg/l, Max	0.002	0.09	0.003	0.1	0.3	IS:3025 (P-2) 2019	
16	Nitrates (as NO ₃),mg/l, Max	2.52	8.54	7.60	45	45	IS:3025 (P-34)Sec 1 2023	
17	Selenium (as Se),mg/l	<0.005	<0.005	<0.005	0.01	0.01	IS:3025(P-2) 2019	
18	Sulphates (as SO₄),mg/l, Max	1.00	144.40	65.20	200	400	IS:3025 (P-24) Sec 1 2022	
19	Alkalinity (as CaCO ₃) mg/l, Max	34.65	351.4	455.4	200	600	IS:3025 (P-23):1986 RA 2019	
20	Total Hardness (as CaCO ₃),mg/l,Max	28.0	544.0	580.0	200	600	IS:3025 (P-21):2009 RA 2019	
21	Zinc (as Zn),mg/l, Max	0.013	0.182	0.023	5	15	IS:3025 (P-2) 2019	
22	Sodium, (as Na), mg/l, Max	18	113	109	-	-	IS:3025 (Part-45) 1993 RA2019	
23	Potassium, (as K), mg/l, Max	<1.0	4.2	<1.0	-	-	IS:3025 (Part-45)	
24	Cadmium (as Cd),mg/l, Max	<0.001	<0.001	<0.001	0.003	0.003	IS:3025 (P-2) 2019	
25	Cyanide (as CN),mg/l, Max	<0.01	<0.01	<0.01	0.05	0.05	IS:3025 (P-27)Sec 1 2021	
26	Lead (as Pb),mg/l, Max	<0.005	<0.005	<0.005	0.01	0.01	IS:3025 (P-2) 2019	
27	Mercury (as Hg),mg/l, Max	<0.0005	<0.0005	<0.0005	0.001	0.001	USPEA 200.7 Rev 4.4	
28	Arsenic (as As),mg/l, Max	<0.002	<0.002	<0.002	0.01	0.01	IS:3025 (P-2) 2019	
29	Total Chromium (as Cr),mg/l, Max	<0.001	<0.001	<0.001	0.05	0.05	IS:3025 (P-52) 2014	
30	Escherichia coli/100ml	Not Detected	Not Detected	Not Detected	Shall not be	e detectable	IS:15185:2016 RA 2021	
31	Total Coliform /100ml)	Not Detected	Not Detected	Not Detected	in any 100ml Sample IS:15185:2016		IS:15185:2016 RA 2021	

"END OF REPORT"

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TEST REPORT

Table No. 23

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Sample Collected by

Environmental Laboratory (Unit of Mineral Engineering Services)

Particulars of sample collected

: GW4 - SB Halli Bore water (near hospital), GW5 - Yeshwanthnagar Bore water (near railway track)

Date of sample collection

: 19.04.2024

Issue Date

: 04.05.2024

Ref: IS:10500-2012 Norms Amendment - 4 (Drinking Water Standards)

, , , , ,	Lab Code		ED/24/04/3-0084		Bormice:bl		
SI.	Sample Code	GW4	GW5	Desirable Limts	Permissibl e Limts	Method of Testing	
No.	Parameters Colour (Hazen Units)	<1.0	sults <1.0	5	15	IS:3025 (P-4) 2021	
2	Odour	Agreeable	Agreeable	Agreeable	Agreeable	IS:3025 (P-5) 2018	
3	pH Value	7.14	7.07	6.5 to 8.5	6.5 - 8.5	IS:3025 (P-11) 2022	
4	Turbidity,NTU, Max	0.3	1.0	1	5	IS:3025 (P-10)1984 RA 2017	
5	Electrical Conductvity (µmhos/cm)	1874.0	2007.0	_	_	IS 3025 (P-14)	
6	Total Dissolved Solids,mg/l, Max	1280.0	1360.0	500	2000	IS:3025 (P-16)1984 RA2017	
7	Aluminium (as Al), Max	0.083	0.061	0.03	0.2	IS:3025 (P-2)2019	
8	Boron (as B), mg/l, Max	<0.1	<0.1	0.5	2.4	IS:3025 (Part-57)2021	
9	Calcium (as Ca),mg/l, Max	137.87	113.82	75	200	IS:3025 (P-40)1991 RA 2019	
10	Copper (as Cu),mg/l, Max	0.041	0.038	0.05	1.5	IS:3025 (P-2)2019	
11	Chloride as CI (mg/I),mg/I, Max	366.11	484.37	250	1000	IS:3025 (P-32) 1988 RA 2019	
12	Fluoride (as F),mg/l, Max	0.66	0.50	1	1.5	IS:3025 (P-60) 2008 RA 2019	
13	Iron (as Fe),mg/I, Max	0.147	0.397	1.0	1.0	IS:3025 (Part-2) 2019	
14	Magnesium (as Mg)mg/l, Max	59.79	5687.00	30	100	IS:3025 (P-46)1994 RA 2019	
15	Manganese (as Mn),mg/l, Max	0.027	1.811	0.1	0.3	IS:3025 (P-2) 2019	
16	Nitrates (as NO ₃),mg/l, Max	7.88	0.12	45	45	IS:3025 (P-34)Sec 1 2023	
17	Selenium (as Se),mg/l	<0.005	<0.005	0.01	0.01	IS:3025(P-2) 2019	
18	Sulphates (as SO ₄),mg/l, Max	227.80	93.00	200	400	IS:3025 (P-24) Sec 1 2022	
19	Alkalinity (as CaCO ₃) mg/l, Max	475.2	351.5	200	600	IS:3025 (P-23):1986 RA 2019	
20	Total Hardness (as CaCO ₃),mg/l,Max	590.0	518.0	200	600	IS:3025 (P-21):2009 RA 2019	
21	Zinc (as Zn),mg/l, Max	0.16	0.061	5	15	IS:3025 (P-2) 2019	
22	Sodium, (as Na), mg/l, Max	115	187		-	IS:3025 (Part-45) 1993 RA2019	
23	Potassium, (as K), mg/l, Max	<1.0	5		-	IS:3025 (Part-45)	
24	Cadmium (as Cd),mg/l, Max	<0.001	<0.001	0.003	0.003	IS:3025 (P-2) 2019	
25	Cyanide (as CN),mg/l, Max	<0.01	<0.01	0.05	0.05	IS:3025 (P-27)Sec 1 2021	
26	Lead (as Pb),mg/l, Max	<0.005	<0.005	0.01	0.01	IS:3025 (P-2) 2019	
27	Mercury (as Hg),mg/l, Max	<0.0005	<0.0005	0.001	0.001	USPEA 200.7 Rev 4.4	
28	Arsenic (as As),mg/l, Max	<0.002	<0.002	0.01	0.01	IS:3025 (P-2) 2019	
29	Total Chromium (as Cr),mg/l, Max	<0.001	<0.001	0.05	0.05	IS:3025 (P-52) 2014	
30	Escherichia coli/100ml	Not Detected	Not Detected	onal flot be detectable in		IS:15185:2016 RA 2021	
31	Total Coliform /100ml)	Not Detected	Not Detected			IS:15185:2016 RA 2021	

"END OF REPORT"

ARSHIYA KOUSAR T.M. - Microbiology Dy. T.M. - Chemical

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TEST REPORT

Table No. 24

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Particulars of sample

: Soil Samples

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Date of sample collection

: 19.04.2024

Issue Date

: 04.05.2024

15540	Duto	. 04.00.2	V A-T				
	Lab Code		ED/24/04/3-0094	ED/24/04/3-0095	ED/24/04/3-0096	ED/24/04/3-0097	ED/24/04/3-0098
SL.	Sample Code	1	S1	S2	S3	S4	S5
No.	PARAMETERS	Unit			Results		
PHYS	ICAL PROPERTIES						
1	Colour		Red Soil				
2	Textural class	-	Clay Loam	Sandy Loam	Clay Loam	Clay Loam	Clay Loam
	Size Distribution						
3	Sand	%	35.6	40.36	30.64	33.48	38.62
J	Clay	%	34.88	33.51	22.48	42.16	36.55
	Silt	%	28.77	28.22	46.90	24.33	24.33
4	Moisture Content	%	6.68	5.84	6.3	5.8	6.1
5	Bulk Density	gm/cc	1.82	1.72	1.88	1.93	1.88
6	Water holding capacity	%	34.22	31.24	24.63	27.29	29.63
7	pН		6.68	6.41	7.52	7.38	6.48
8	EC	m.mohs/c m	0.188	0.258	0.229	0.248	0.152
Chen	ncial Properties						
9	Organic Carbon	%	0.47	0.37	0.19	1.99	2.11
10	Nitrogen as N	Kg/Ha	116	250	120	130	216
11	Phosphorous as P	Kg/Ha	8.33	9.33	6.91	7.26	7.39
12	Potassium as K ₂ O	Kg/Ha	82	128	105	125	140
13	Sodium as Na	mg/kg	36	23	56	38	45
14	Chloride as Cl	mg/kg	120	108	128	144	318
15	Sulphate as SO₄	mg/kg	45	14	32	15	105

Sample Locations:

S1 - Top soil (Kammathuru)

S2 - Top soil (Deogiri)

S3 - Top soil (SB Halli)

S4 - Active Dump 1

S5 - Active Dump 2

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TEST REPORT

Table No. 25

Name of the Client

: The Sandur Manganese & Iron Ores Limited

Name of the Project

: Mining Lease No. 2678

Particulars of sample

: Soil Samples

Sample Collected by

: Environmental Laboratory (Unit of Mineral Engineering Services)

Date of sample collection

: 19.04.2024

Issue Date

: 04.05.2024

13346	Date	. 04.05.2	024				
	Lab Code		ED/24/04/3-0099	ED/24/04/3-0100	ED/24/04/3-0101	ED/24/04/3-0102	ED/24/04/3-0103
SL.	Sample Code)	S6	S7	S8	S9	S10
No.	PARAMETERS	Unit			Results		
PHYS	SICAL PROPERTIES						
1	Colour		Red Soil				
2	Textural class		Clay Loam	Clay Loam	Slity Clay	Slity Clay	Clay Loam
	Size Distribution						
3	Sand	%	35.6	36.8	40.32	36.24	40.60
3	Clay	%	28.74	28.74	31.54	30.90	20.78
	Silt	%	34.4	34.4	32.52	36.68	32.23
4	Moisture Content	%	6.68	6.68	7.24	4.98	4.26
5	Bulk Density	gm/cc	1.72	1.72	1.86	1.9	1.46
6	Water holding capacity	%	36	36	32	34	38
7	рН		7.5	7.5	7.4	7.64	7.62
8	EC	m.mohs/c m	0.442	0.442	0.425	0.344	0.584
Chen	ncial Properties						
9	Organic Carbon	%	0.60	0.60	0.50	0.48	0.44
10	Nitrogen as N	Kg/Ha	130	130	128	140	130
11	Phosphorous as P	Kg/Ha	36	36	48	46	46
12	Potassium as K ₂ O	Kg/Ha	142	142	144	150	132
13	Sodium as Na	mg/kg	50	50	42	44	40
14	Chloride as Cl	mg/kg	32	32	34	40	36
15	Sulphate as SO₄	mg/kg	28	28	30	34	38

Sample Locations:

S6 - Appayyanahalli agriculture lan

S7 - Vitthalanagar agriculture land

S8 - Swamihalli agriculture land

S9 -Tonasigere agriculture land

S10 - Yeshwanthnagar agriculture land

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Govt. Analyst / Authorised Signatory



(UNIT OF MINERAL ENGINEERING SERVICES LLP)

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TEST REPORT

Table No. 26

Stack Monitoring Report

Report No. M00124045

Name of the Client: The Sandur Manganese & Iron Ores Limited

Name of the Mine : Deogiri Manganese & Iron Ore Mine (ML NO. 2678)

Location

: Katasinkolla

Stack ID & Capcity

: DG Set 62.5 KVA

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Date of Collection

: 26.04.2024

Particulars of Sample

Collected

: Emissions from stack collected through stack

sample VSS1

Date of Sample Receipt

: 27.04.2024

Issue date

: 06.05.2024

Issue date : 06.05.2024						
	a	STACK	DETAILS			
1	Fuel Used	181		Diesel		
2	AmbientTemperature (°	C)		35		
3	Stack Temperature (°C)			144		
4	Velocity (m/s)		y - 0	6.8		
5	Stack diameter (M)			0.15		
6	Quanitity of flue Gas Di (Nm³/hr)	scharged into a	tmosphere	297		
7	Sample Condition Whe	n Received		Satisfactory		
8	Model of the Equipmen	t used for Monit	oring	Vayubodhan Stack Sampler VSS1		
9	Serial No. of the Equipr	nent		338 DTH 14		
10	Calibration done on and	d due on		Done on 19.11.2022 and Due on 18.11.2024		
11	Sampling and Analysis	Method		IS 11255 & flue gas analyser		
		Pollutional Pa	rameters (Result)			
SI.No	Parameters	Unit	Results	Standard		
. 1	Particulate Matter	g/Kw-hr	0.148	<0.2		
2	СО	g/Kw-hr	0.09	<3.5		
3	Nox +HC	g/Kw-hr	0.72	<4.0		

as per KSPCB

Report Status - The measured values for the above parameters for those standards have been specified were observed to be within the said standards

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TEST REPORT

Table No. 27

Stack Monitoring Report

Report No. M00224045

Name of the Client: The Sandur Manganese & Iron Ores Limited

Name of the Mine: Subrayanahallul Manganese & Iron Ore Mine (ML NO. 2678)

Location

: KVH Iron Ore Mine

Stack ID & Capcity

: DG Set 6.0 KVA Doosan Light Source

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Date of Collection

: 26.04.2024

Particulars of Sample

Collected

Issue date

SI.No

Parameters

: Emissions from stack collected through stack

sample VSS1

Date of Sample Receipt

: 27.04.2024 : 06.05.2024

STACK DETAILS Fuel Used 1 Diesel 2 AmbientTemperature (°C) 35 3 Stack Temperature (°C) 132 4 Velocity (m/s) 5.4 5 Stack diameter (M) 0.15 Quanitity of flue Gas Discharged into atmosphere 6 242 (Nm³/hr) Sample Condition When Received 7 Satisfactory Vayubodhan Stack Sampler 8 Model of the Equipment used for Monitoring VSS₁ 9 Serial No. of the Equipment 338 DTH 14 Done on 19.11.2022 and Due on 10 Calibration done on and due on 18.11.2024 Sampling and Analysis Method 11 IS 11255 & flue gas analyser Pollutional Parameters (Result)

1	Particulate Matter	g/Kw-hr	0.101	<0.2			
2	со	g/Kw-hr	0.10	<3.5			
3	Nox +HC	g/Kw-hr	0.66	<4.0			
		as per KSPCB					
	INFERENCE	Report Status - The measured values for the above parameters for					

Results

those standards have been specified were observed to be within the

Unit

said standards

ARSHIYA KOUSAR Dy. T.M. - Chemical

Govt. Analyst / Authorised Signatory

Standard



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TEST REPORT

Table No. 28

Stack Monitoring Report

Report No. M00324045

Name of the Client: The Sandur Manganese & Iron Ores Limited

Name of the Mine : Deogiri Manganese & Iron Ore Mine (ML NO. 2678)

Location

: KTION Work Shop

Stack ID & Capcity

: DG Set 6.0 KVA Doosan Light Source

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Date of Collection

: 26.04.2024

Particulars of Sample

: Emissions from stack collected through stack

sample VSS1

Date of Sample Receipt

: 27.04.2024 : 06.05.2024

g/Kw-hr

g/Kw-hr

g/Kw-hr

leeue date

Collected

ssue date : 06.05.2024						
		STACK	DETAILS			
1	Fuel Used			Diesel		
2	AmbientTemperature (°	C)		35		
3	Stack Temperature (°C)			128		
4	Velocity (m/s)			2.5		
5	Stack diameter (M)			0.15		
6	Quanitity of flue Gas Di (Nm ³ /hr)	114				
7	Sample Condition Whe	n Received		Satisfactory		
8	Model of the Equipmen	t used for Monit	oring	Vayubodhan Stack Sampler VSS1		
9	Serial No. of the Equipm	nent		338 DTH 14		
10	Calibration done on and	Done on 19.11.2022 and Due on 18.11.2024				
11	Sampling and Analysis	IS 11255 & flue gas analyser				
	Pollutional Parameters (Result)					
SI.No Parameters Unit Results				Standard		

SEANO FEETE VICTORIA DE LA CONTRACTORIA DE LA CONTR	as per KSPCB
INFERENCE	Report Status - The measured values for the above parameters for those standards have been specified were observed to be within the said standards

0.118

0.05

0.35

ARSHIYAKOUSAR Dy. T.M. - Chemical

Govt. Analyst / Authorised Signatory

< 0.2

<3.5

<4.0

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Particulate Matter

1

2

3

CO

Nox +HC



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TEST REPORT

Table No. 29

Stack Monitoring Report

Report No. M00424045

Name of the Client: The Sandur Manganese & Iron Ores Limited Name of the Mine: Kammathuru Iron Ore (KTIO) (ML No. 2678)

Location

: KTIO Sub Station

Stack ID & Capcity

: DG Set 125 KVA

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Date of Collection

: 27.04.2024

Particulars of Sample

: Emissions from stack collected through stack

sample VSS1

Date of Sample Receipt

: 29.04.2024

Issue date

Collected

: 06.05.2024

		STACK	DETAILS			
1	Fuel Used			Diesel		
2	AmbientTemperature (°	C)		35		
3	Stack Temperature (°C)	c		133		
4	Velocity (m/s)			13.2		
5	Stack diameter (M)			0.15		
6	Quanitity of flue Gas Di (Nm³/hr)	scharged into a	tmosphere	594		
7	Sample Condition When	n Received		Satisfactory		
8	Model of the Equipmen	t used for Monit	oring	Vayubodhan Stack Sampler VSS1		
9	Serial No. of the Equipm	nent		338 DTH 14		
10	Calibration done on and	d due on		Done on 19.11.2022 and Due on 18.11.2024		
11	Sampling and Analysis	Method		IS 11255 & flue gas analyser		
Pollutional Parameters (Result)						
SI.No	Parameters	Unit	Results	Standard		
1	Particulate Matter	g/Kw-hr	0.059	<0.2		
2	СО	g/Kw-hr	0.02	<3.5		
3	Nox +HC	g/Kw-hr	0.15	<4.0		

INFERENCE

Report Status - The measured values for the above parameters for those standards have been specified were observed to be within the said standards

ARSHIYA KOUSAR Dy. T.M. - Chemical

Govt. Analyst / Authorised Signatory

<u>*******************************</u>



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TEST REPORT

Table No. 30

Stack Monitoring Report

Report No. M00524045

Name of the Client: The Sandur Manganese & Iron Ores Limited Name of the Mine: Kammathuru Iron Ore (KTIO) (ML No. 2678)

Location

: KTIO Sub Station

Stack ID & Capcity

: DG Set 82.5 KVA

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Date of Collection

: 27.04.2024

Particulars of Sample

Collected

: Emissions from stack collected through stack

sample VSS1

Date of Sample Receipt

: 29.04.2024

Issue date

: 06.05.2024

		STACK	DETAILS			
1	Fuel Used	Diesel				
2	AmbientTemperature (°	C)		35		
3	Stack Temperature (°C)			105		
4	Velocity (m/s)			8		
5	Stack diameter (M)			0.15		
6	Quanitity of flue Gas Di (Nm³/hr)	scharged into a	tmosphere	386		
7	Sample Condition Whe	n Received		Satisfactory		
8	Model of the Equipmen	t used for Monit	oring	Vayubodhan Stack Sampler VSS1		
9	Serial No. of the Equipr	nent		338 DTH 14		
10	Calibration done on and	d due on		Done on 19.11.2022 and Due on 18.11.2024		
11	Sampling and Analysis	Method		IS 11255 & flue gas analyser		
Pollutional Parameters (Result)						
SI.No	Parameters	Unit	Results	Standard		
1	Particulate Matter	g/Kw-hr	0.140	<0.2		
2	со	g/Kw-hr	0.13	<3.5		
3	Nox +HC	g/Kw-hr	0.28	<4.0		

	as per KSPCB
INFERENCE	Report Status - The measured values for the above parameters for those standards have been specified were observed to be within the said standards

ARSHIYA KOUSAR Dy. T.M. - Chemical

Govt. Analyst / Authorised Signatory



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TEST REPORT

Table No. 31

Stack Monitoring Report

Report No. M00624045

Name of the Client: The Sandur Manganese & Iron Ores Limited Name of the Mine: Kammathuru Iron Ore (KTIO) (ML No. 2678)

Location

: KTIO - D-09 Dump

Stack ID & Capcity

: DG Set 7.5 KVA

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Date of Collection

: 27.04.2024

Particulars of Sample

: Emissions from stack collected through stack

Collected

sample VSS1

Date of Sample Receipt

: 29.04.2024

Issue date

: 06.05.2024

		STACK	DETAILS				
1	Fuel Used			Diesel			
2	AmbientTemperature (C)		35			
3	Stack Temperature (°C)			144			
4	Velocity (m/s)			2.7			
5	Stack diameter (M)			0.15			
6	Quanitity of flue Gas Di (Nm³/hr)	scharged into a	tmosphere	119			
7	Sample Condition Whe	n Received		Satisfactory			
8	Model of the Equipmen	Vayubodhan Stack Sampler VSS1					
9	Serial No. of the Equipr	nent		338 DTH 14			
10	Calibration done on and	d due on		Done on 19.11.2022 and Due on 18.11.2024			
11	Sampling and Analysis	Method		IS 11255 & flue gas analyser			
	Pollutional Parameters (Result)						
SI.No	Parameters	Unit	Results	Standard			
1	Particulate Matter	g/Kw-hr	0.119	<0.2			
2	СО	g/Kw-hr	0.04	<3.5			
3	Nox +HC	g/Kw-hr	0.28	<4.0			

	as per KSPCB
INFERENCE	Report Status - The measured values for the above parameters for those standards have been specified were observed to be within the said standards

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Govt. Analyst / Authorised Signatory



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TEST REPORT

Table No. 32

Stack Monitoring Report

Report No. M00624045

Name of the Client: The Sandur Manganese & Iron Ores Limited

Name of the Mine: Subrayanahalli Manganese & Iron Ore Mine (ML NO. 2678)

Location

: KVH Iron Ore Mines

Stack ID & Capcity

: DG 1010 KVA (808 KW)

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Date of Collection

: 26.04.2024

Particulars of Sample

: Emissions from stack collected through stack

Collected

sample VSS1

Date of Sample Receipt

: 27.04.2024

Issue d	ate	: 06.05.2024		
		STACK	DETAILS	
1	Fuel Used			Diesel
2	AmbientTemperature (°	C)		35
3	Stack Temperature (°C)			175
4	Velocity (m/s)			14.9
5	Stack diameter (M)			0.30
6	6 Quanitity of flue Gas Discharged into atmosphere (Nm³/hr)			3352.2
7	Sample Condition When Received			Satisfactory
8	Model of the Equipment used for Monitoring			Vayubodhan Stack Sampler VSS1
9	Serial No. of the Equipment			338 DTH 14
10	0 Calibration done on and due on			Done on 19.11.2022 and Due on 18.11.2024
11	Sampling and Analysis Method			IS 11255 & flue gas analyser
Pollutional Parameters (Result)				
SI.No	Parameters	Unit	Results	Standard
. 1	NOx (as NO ₂) (as 15%	ppmv	40	360

Tollational Farameters (Result)				
SI.No	Parameters	Unit	Results	Standard
1	NOx (as NO ₂) (as 15% O ₂), dry basis	ppmv	40	360
2	NMHC (as C) (at 15 % O ₂)	mg/Nm3	41.5	100
3	PM (as C) (at 15 % O ₂)	mg/Nm3	45.00	75
4	CO (at 15 % O2)	(mg/Nm3	88.5	150

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TEST REPORT

Table No. 33

Stack Monitoring Report

Report No. M00824045

Name of the Client: The Sandur Manganese & Iron Ores Limited Name of the Mine: Kammathuru Iron Ore (KTIO) (ML No. 2678)

Location

: KTIO - Work Shop

Stack ID & Capcity

: DG 6 KVA Doosan Light Source

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Date of Collection

: 27.04.2024

Particulars of Sample Collected

: Emissions from stack collected through stack

sample VSS1

Date of Sample Receipt

: 29.04.2024

Issue date

: 06.05.2024

		STACK	DETAILS	
1	Fuel Used			Diesel
2	AmbientTemperature (⁰ C)			35
3	Stack Temperature (°C)			126
4	4 Velocity (m/s)			2.8
5	Stack diameter (M)			0.15
6	Quanitity of flue Gas Discharged into atmosphere (Nm³/hr)			130
7	Sample Condition When Received			Satisfactory
8	Model of the Equipment used for Monitoring			Vayubodhan Stack Sampler VSS1
9	Serial No. of the Equipment			338 DTH 14
10	10 Calibration done on and due on			Done on 19.11.2022 and Due on 18.11.2024
11	Sampling and Analysis Method			IS 11255 & flue gas analyser
Pollutional Parameters (Result)				
SI.No	Parameters	Unit	Results	Standard
1	Particulate Matter	g/Kw-hr	0.108	<0.2
2	СО	g/Kw-hr	0.05	<3.5
3	Nox +HC g/Kw-hr 0.73			<4.0

	as per KSPCB
INFERENCE	Report Status - The measured values for the above parameters for those standards have been specified were observed to be within the said standards

ARSHIYA KOUSAR Dy. T.M. - Chemical



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TEST REPORT

Table No. 34

Stack Monitoring Report

Report No. M00924045

Name of the Client: The Sandur Manganese & Iron Ores Limited Name of the Mine: Kammathuru Iron Ore (KTIO) (ML No. 2678)

Location

: KTIO - Work Shop

Stack ID & Capcity

: DG 6 KVA Doosan Light Source

Sample Collected by

: Environmental Laboratory

(Unit of Mineral Engineering Services)

Date of Collection

: 27.04.2024

Particulars of Sample

: Emissions from stack collected through stack

Collected

sample VSS1

Date of Sample Receipt Issue date

: 29.04.2024 : 06.05.2024

STACK DETAILS				
1	Fuel Used			Diesel
2	AmbientTemperature (°C)			35
3	Stack Temperature (°C)			118
4				2.3
5	Stack diameter (M)			0.15
6	Quanitity of flue Gas Discharged into atmosphere (Nm³/hr)			106
7	Sample Condition When Received			Satisfactory
8	Model of the Equipment used for Monitoring			Vayubodhan Stack Sampler VSS1
9	Serial No. of the Equipment			338 DTH 14
10	Calibration done on and due on			Done on 19.11.2022 and Due on 18.11.2024
11	Sampling and Analysis Method			IS 11255 & flue gas analyser
Pollutional Parameters (Result)				
SI.No	Parameters	Unit	Results	Standard
1	Particulate Matter	g/Kw-hr	0.110	<0.2
2	СО	g/Kw-hr	0.04	<3.5
3	Nox +HC g/Kw-hr 0.66			<4.0

	as per KSPCB
INFERENCE	Report Status - The measured values for the above parameters for those standards have been specified were observed to be within the said standards

ARSHIYA KOUSAR Dy. T.M. - Chemical