The Sandur Manganese & Iron Ores Limited

(An ISO 9001:2015; ISO 14001:2015 and 45001:2018 certified company) CIN: L85110KA1954PLC000759; Website: www.sandurgroup.com

REGISTERED OFFICE

'SATYALAYA', No.266 Ward No.1, Palace Road Sandur - 583 119, Ballari District Karnataka, India Tel: +91 8395 260301/ 283173-199 Fax: +91 8395 260473

The Secretary BSE Limited Phiroze Jeejeebhoy Towers Dalal Street Mumbai – 400 001



CORPORATE OFFICE 'SANDUR HOUSE', No.9 Bellary Road, Sadashivanagar Bengaluru – 560 080 Karnataka, India Tel: +91 80 4152 0176 - 79 / 4547 3000 Fax: +91 80 4152 0182

31 March 2022

Dear Sir / Madam,

Sub: Announcement under Regulation 30 of Securities and Exchange Board of India (Listing Obligations and Disclosure Requirements) Regulations, 2015 -Grant of Environmental Clearance for change in plant configuration and product mix for the Metal & Ferroalloy Plant situated at Vyasanakere, Hanumanahalli Village, Hosapete.

Ref: Company Code: 504918

This is to inform the Stock Exchange that the Ministry of Environment, Forest and Climate Change ('MOEFC'), Government of India, has granted Environmental Clearance ('EC') under EIA Notification 2006, to the Company's proposed change in plant configuration and product mix for the Metal & Ferroalloy plant situated at Vyasanakere, Hanumanahalli Village, Hosapete Taluk, Vijayanagar District, Karnataka on 30 March 2022 as detailed in the table below:

SI.	Description	Existing configuration as	Final approval as per EC
No.		per EC dated 25 June 2018	dated 30 March 2022
1	Submerged arc furnace	1*15 MVA, 2*20 MVA Production Capacity:	1*15 MVA, 1*20 MVA, 1*24 MVA Production Capacity:
		0.066 MTPA of FeMn or	1 .
		0.048 MTPA of SiMn or	0.095 MTPA of SiMn or
		0.03 MTPA of Ferroalloys	0.135 MTPA Pig Iron or
		or 0.0144 MTPA FeSi	0.050 MTPA FeSi
2	Sinter plant (Mn. Ore fines)	0.012 MTPA	0.012 MTPA
3	Mn Ore beneficiation plant	0.016 MTPA	0.016 MTPA
4	Coal based power plant	32 MW	32 MW
5	Non-recovery coke oven	1*0.4 MTPA	1*0.5 MTPA
6	WHRB and power plant	32 MW	32 MW
7	Blast Furnace (BF)	2*0.4 MTPA	1*0.4 MTPA
8	BF gas based power plant	-	10 MW
9	Pig casting machine	1*0.4 MTPA	1*0.2 MTPA

MINES OFFICE: Deogiri - 583112, Sandur Taluk, Ballari District Tel: +91 8395 271025 / 28 / 29 / 40; Fax: +91 8395 271066

PLANT OFFICE: Metal & Ferroalloy Plant, Vyasankere, Mariyammanahalli - 583 222, Hosapete Taluk, Ballari

Tel: +91 8394 244450 / 244335

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10	Sinter plant (Iron ore fines)	2*0.53 MTPA	1*0.53 MTPA
11	DI pipe plant	NA	1*0.3 MTPA
12	Oxygen plant	1*23100 TPA + 1*66000 TPA	1*60000 TPA
13	Energy Optimizing Furnace (EOF)	2*50T – 1.057 MTPA	-
14	Ladle Refining Furnace (LRF)	2*50T - 1.057 MTPA	-
15	Vaccuum De-gassers (VAD)	2*50T - 1.057 MTPA	-
16	Continuous Casting Machine	2*50MTPA – 1.036 MTPA	-
17	Rolling Mill	2*50MTPA - 1.00 MTPA	-

It is to be noted that the above-mentioned change in Plant Configuration and Product Mix will result in reduction in resources requirement, overall Pollution Load and waste generation.

We request you to kindly take the same on record.

Thanking you,

Yours Sincerely,

for The Sandur Manganese & Iron Ores Limited

Bijan Kumar Dash Company Secretary & Chief Compliance Officer

